# DC53T20

Directional Coupler

Rev A1.0

Description

The products are widely used in China and global 4G/5G base station, 5G network coverage, BeiDou navigation antenna, vehicle-mounted high-precision navigation (unmanned) antenna and other applications. The products have miniaturization, low-loss, wide-bandwidth, high power density, high reliability, high cost-effective and other competitive advantages.
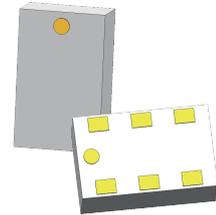
Features:

- 4400-5500 MHz
- 5G Applications
- High Power
- Very Low Loss
- High Directivity
- Production Friendly
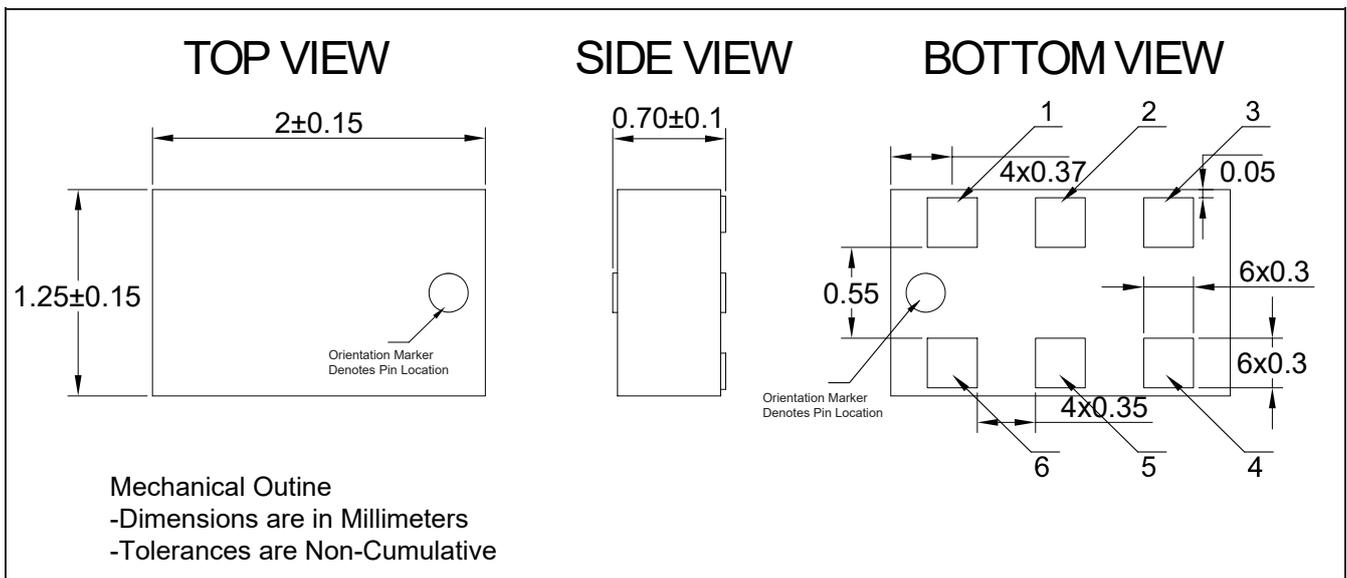- Tape and Reel
- RoHS Compliant
- Halogen Free

Electrical Specifications

Frequency	Coupling	Directivity	Return Loss
MHz	*dB*	*dB Min*	*dB Min*
4400 - 5500	21 ±1.5	18	18.0

Insertion Loss	Frequency Sensitivity	Power	Operating Temp.
dB Max	*dB Max*	*Avg. CW Watts*	*°C*
0.25	±0.4	10	-55 to +125

Notes:
1. All the above data are based on specified demo board.
2. Insertion loss:Thru board loss has been removed.

Mechanical Outline

TOP VIEW

2±0.15

1.25±0.15

Orientation Marker
Denotes Pin Location

SIDE VIEW

0.70±0.1

BOTTOM VIEW

1   2   3

4x0.37

0.05

0.55

6x0.3

6x0.3

Orientation Marker
Denotes Pin Location

4x0.35

6   5   4

Mechanical Outine
-Dimensions are in Millimeters
-Tolerances are Non-Cumulative

Directional Coupler Pin Configuration

The DC53T20 has an orientation marker to denote Pin1. Once port one has been identified the other ports are known automatically. Please see the chart below for clarification:
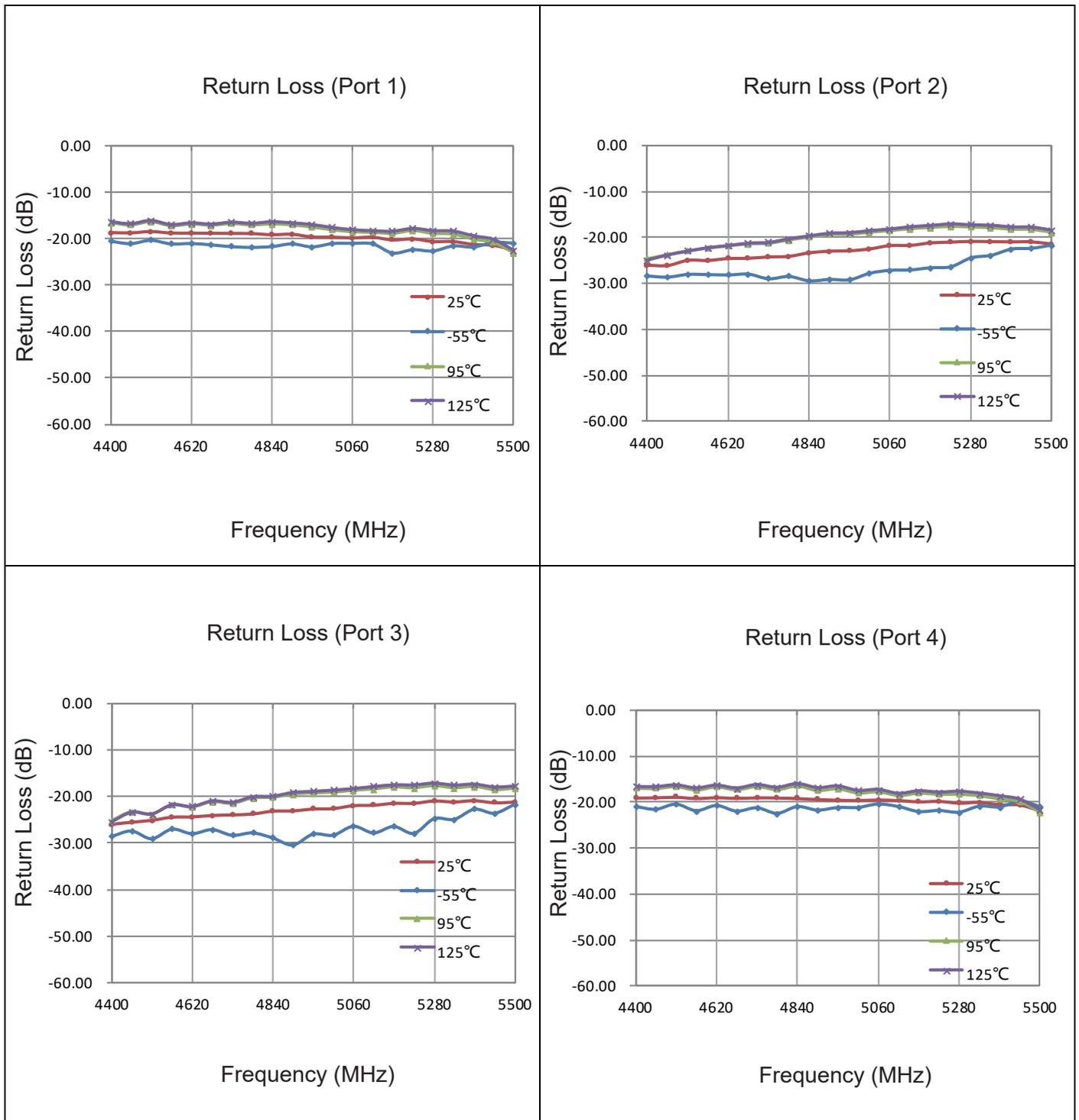

Orientation Marker
Denotes Pin Location
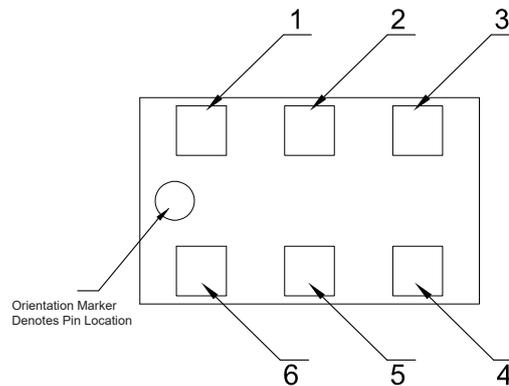
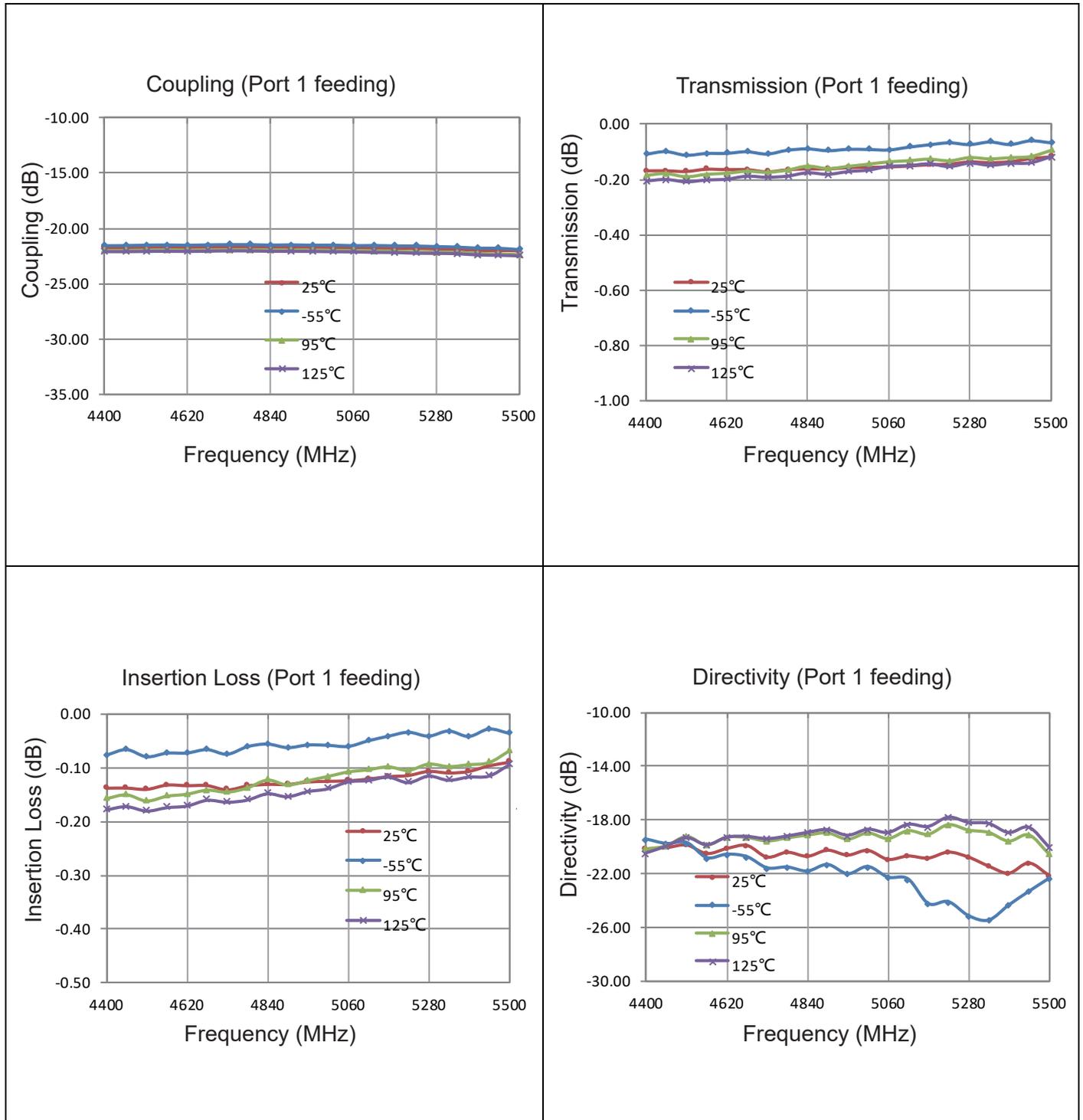| Pin	Configuration-1	Configuration-2
1	Input	Direct
2	Gnd	Gnd
3	Coupled	Isolated
4	Isolated	Coupled
5	Gnd	Gnd
6	Direct	Input

Typical Performance Data (@25℃)

Frequency (MHz)	Coupling (dB)	Transmission (dB)	Insertion Loss (dB)	Directivity (dB)	Return Loss(dB)			
					S11	S22	S33	S44
4400	-21.75	-0.17	-0.14	-20.14	-18.79	-26.12	-26.05	-19.07
4455	-21.76	-0.17	-0.14	-20.06	-18.86	-26.17	-25.59	-19.03
4510	-21.73	-0.17	-0.14	-19.86	-18.57	-25.05	-25.18	-18.91
4565	-21.72	-0.16	-0.13	-20.50	-18.89	-25.08	-24.52	-19.18
4620	-21.72	-0.16	-0.13	-20.12	-18.91	-24.67	-24.44	-19.00
4675	-21.68	-0.16	-0.13	-19.89	-18.95	-24.61	-24.13	-19.15
4730	-21.69	-0.17	-0.14	-20.77	-18.98	-24.32	-24.02	-19.03
4785	-21.69	-0.16	-0.13	-20.40	-19.02	-24.19	-23.82	-19.07
4840	-21.72	-0.16	-0.13	-20.71	-19.25	-23.43	-23.22	-19.20
4895	-21.72	-0.16	-0.13	-20.25	-19.16	-23.08	-23.14	-19.41
4950	-21.72	-0.16	-0.13	-20.62	-19.73	-22.99	-22.76	-19.56
5005	-21.72	-0.16	-0.13	-20.26	-19.79	-22.58	-22.65	-19.63
5060	-21.78	-0.15	-0.12	-20.94	-19.92	-21.86	-22.03	-19.52
5115	-21.79	-0.15	-0.12	-20.68	-19.81	-21.82	-21.94	-19.64
5170	-21.82	-0.15	-0.12	-20.84	-20.38	-21.29	-21.53	-19.93
5225	-21.81	-0.14	-0.11	-20.39	-20.16	-21.12	-21.52	-19.84
5280	-21.86	-0.14	-0.11	-20.77	-20.73	-20.96	-21.03	-20.23
5335	-21.89	-0.14	-0.11	-21.45	-20.73	-21.02	-21.23	-20.07
5390	-22.02	-0.13	-0.11	-21.98	-21.34	-21.06	-20.96	-20.59
5445	-22.02	-0.12	-0.10	-21.21	-21.56	-21.06	-21.41	-20.65
5500	-22.06	-0.12	-0.09	-22.15	-22.61	-21.55	-21.26	-21.99

Typical Performance (-55°C,25°C,95°C,125°C: 4400-5500 MHz)

Return Loss (Port 1)

Return Loss (Port 2)

Return Loss (Port 3)

Return Loss (Port 4)

Typical Performance (-55°C,25°C,95°C,125°C: 4400-5500 MHz)

Coupling (Port 1 feeding)

Coupling (dB) vs Frequency (MHz)

Legend: 25°C, -55°C, 95°C, 125°C

Transmission (Port 1 feeding)

Transmission (dB) vs Frequency (MHz)

Legend: 25°C, -55°C, 95°C, 125°C

Insertion Loss (Port 1 feeding)

Insertion Loss (dB) vs Frequency (MHz)

Legend: 25°C, -55°C, 95°C, 125°C

Directivity (Port 1 feeding)

Directivity (dB) vs Frequency (MHz)

Legend: 25°C, -55°C, 95°C, 125°C

Definition of Measured Specifications

Parameter	Definition	Mathematical Representation
VSWR (Voltage Standing Wave Ratio)	The impedance match of the coupler to a 50Ω system. A VSWR of 1:1 is optimal.	$\text{VSWR} = \dfrac{V_{max}}{V_{min}}$ Vmax = voltage maxima of a standing wave Vmin = voltage minima of a standing wave
Return Loss	The impedance match of the coupler to a 50Ω system. Return Loss is an alternate means to express VSWR.	$\text{Return Loss (dB)} = 20\log \dfrac{\text{VSWR} + 1}{\text{VSWR} - 1}$
Insertion Loss	The input power divided by the sum of the power at the two output ports.	$\text{Insertion Loss(dB)} = 10\log \dfrac{P_{in}}{P_{cpl} + P_{transmission}}$
Isolation	The input power divided by the power at the isolated port.	$\text{Isolation(dB)} = 10\log \dfrac{P_{in}}{P_{iso}}$
Phase Balance	The difference in phase angle between the two output ports.	Phase at coupled port – Phase at transmisson port
Amplitude Balance	The power at each output divided by the average power of the two outputs.	$10\log \dfrac{P_{cpl}}{\left(\dfrac{P_{cpl} + P_{transmission}}{2}\right)}$ or $10\log \dfrac{P_{transmission}}{\left(\dfrac{P_{cpl} + P_{transmission}}{2}\right)}$

Test Method

1. Calibrating your vector network analyzer.
2. Connect the VNA 4 Port to DUT respectively.
3. Measure the data of coupling through port 1 to port 4(S41).
4. Measure the data of transmission through port 1 to port 3(S31).
5. Measure the data of isolation through port 1 to port 2(S21).
6. Measure the data of phase port 4 & port 3(port 1 feeding).
7. Measure the data of return loss port 1, port 2, port 3 & port 4.
8. According to the above data to calculate insertion loss, amplitude balance & phase.

Note:
1. When calculating insertion loss at room temperature, demo board loss should be removed from both coupling & transmission data.
Please refer to the below table for demo board loss :

Frequency Range(MHz)	Demo Board Loss (dB) @25℃
470-860	0.07
800-1000	0.10
1200-1700	0.15
1700-2000	0.15
2000-2300	0.20
2300-3700	0.25

Vector Network Analyzer

Port 1 Port 2 Port 3 Port 4

DUT
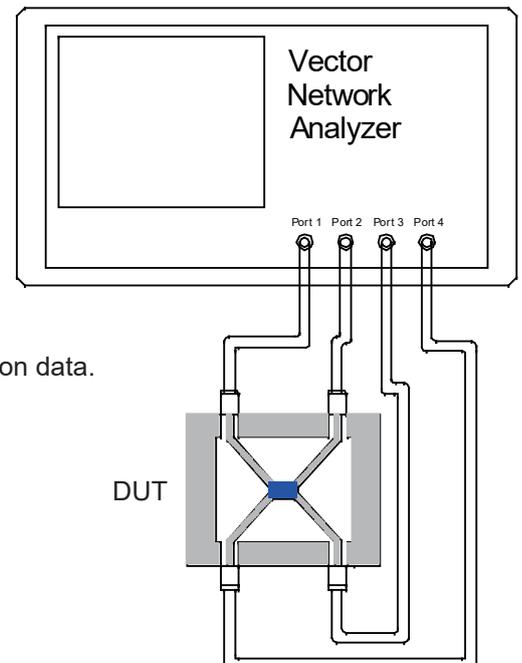
Recommended PCB Layout
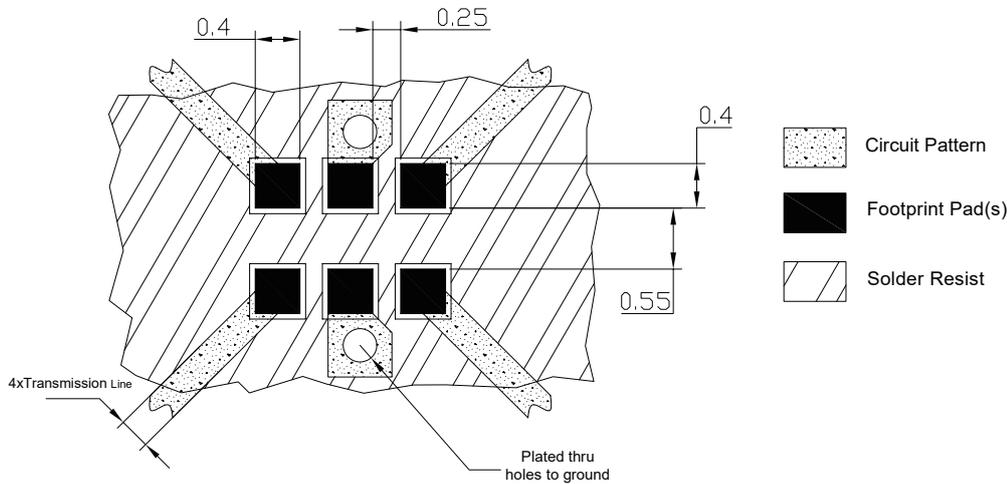
NOTE:

1. 50Ω line width is shown above designing.

2. Bottom side of the PCB is continuous ground plane.

3. All dimensions shown in mm [inch].

Reflow Profile
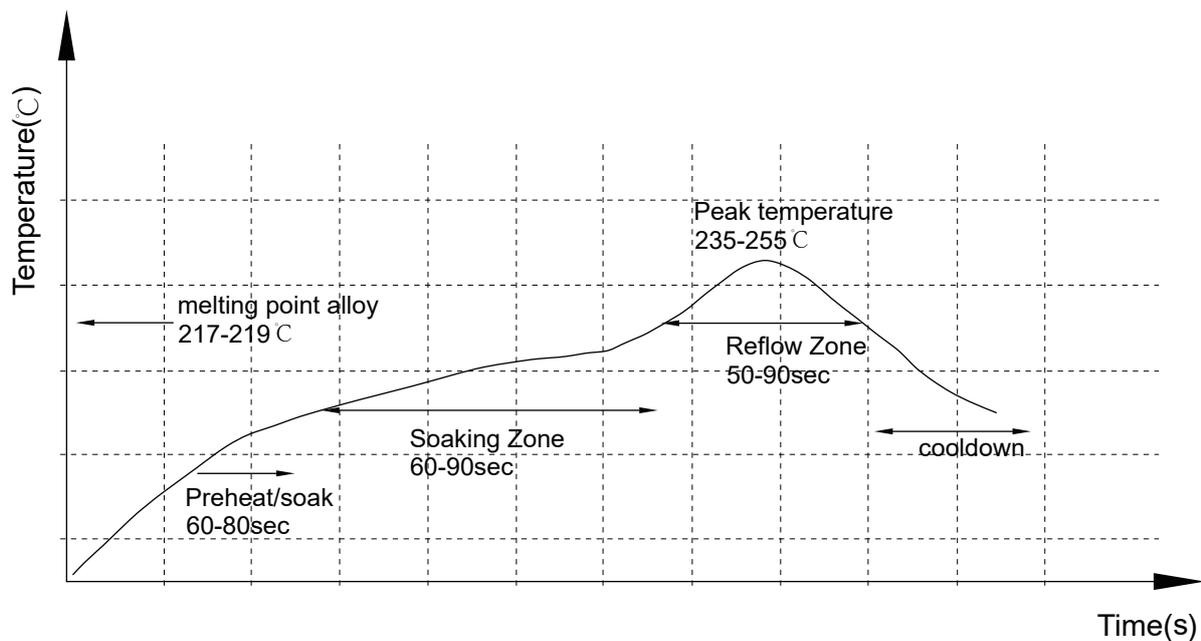
Reliability Test Flow

```
                         ┌──────────────────┐
                         │ Reliability Test │
                         └──────────────────┘
                                  │
                                  ▼
                    ┌────────────────────────────┐
                    │ Mechanical/Visual Inspection│
                    │           n=50             │
                    └────────────────────────────┘
                                  │
                                  ▼
                    ┌────────────────────────────┐
                    │ Electrical Testing at room  │
                    │ temperature S-parameter     │
                    │           n=50             │
                    └────────────────────────────┘
```

Mechanical/Visual Inspection n=50

Electrical Testing at room temperature S-parameter n=50

Mount parts to test boards n=25

Visual Inspection n=25

Control Units n=5

Resistance to Solder per Mil202F.210E.Condition K heat n=20

Visual Inspection n=25

Mount boards to Al blocks n=25

Visual Inspection n=25

Electrical Testing at room temperature and over temperature S-parameter(-55℃,25℃,95℃,150℃,200℃) n=25

Electrical Testing at room temperature S-parameter n=25

Control Units n=5

Visual Inspection n=25

Mechanical/visual Inspection n=25

Control Units n=5

Voltage Breakdown Test per Mil202F-301 25℃,1KV n=40

Visual Inspection n=50

Electrical Testing at room temperature S-parameter n=50

Control Units n=10

Thermal Cycle 75 cycles,--55℃ to125℃,5℃/min 15 min dwell n=40

Visual Inspection n=50

Reliability Test Flow


```
                            Visual Inspection  n=50

                            Electrical Testing at
                            room temperature                    Control Units n=10
                            S-parameter
                            n=50

        Moisture  Resistance  Testing  -25℃  to  65℃  for  2hrs.@90%
        humidity.Increase to 95% humidity and soak for 4hrs.ramp temp to
        25℃ in 2hrs,repeat for 10 cycles and then soak -10℃ for 3hrs
        n=40

                            Electrical Testing at
                            room temperature
                            S-parameter
                            n=50

                            Visual Inspection n=50          Control Units n=10

                            Bake  parts  for  1  hr  at
                            100℃ n=40

                            Electrical Testing at
                            room temperature
                            S-parameter n=50

High Power Test n=2    Life Testing Rated power input 100℃ base plate temperature 96 hrs 3 in    Visual Inspection n=25
                       series n=6

                            Visual Inspection n=50           Mechanical Inspection
                                                             n=25

                            Electrical Testing at            Microsection 3 Test units
                            room temperature                 and 1 control
                            S-parameter n=6

                       Microsection 2 life,1 high power
                       and 1 control
```

Tape and Reel Drawing

Feeding Direction
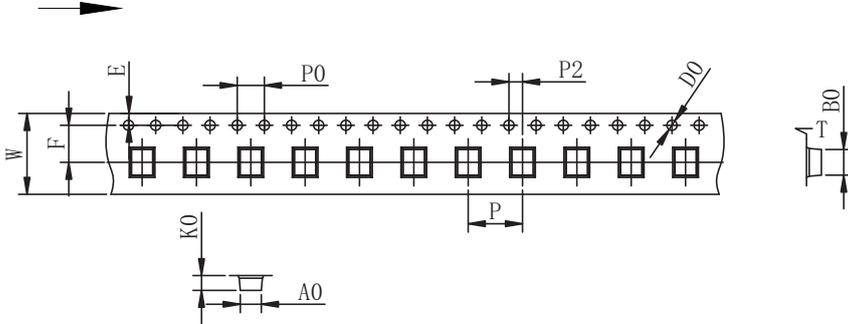
ITEM	W	A0	B0	K0	K1	P	F	E	D0	P0	P2	t	7″
DIM(mm)	8.0	1.45	2.30	1.00		4.0	3.5	1.75	1.5	4.0	2.0	0.2	P/R
TOLE	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.00	+0.10 -0.10	+0.10 -0.10	+0.05 -0.05	4000pcs

Notice:

A.10 Sprocket hole pitch cumulative tolerance is 0.2mm.

B. Carrier camber shall be not more than 1mm per 100mm through a length of 250mm.

C. All dimensions meet EIA-418-B requirements.

D. A0 & B0 measured as indicated.

E. K0 measured from a place on the inside bottom of the pocket to top surface of carrier.

F. Material: PE 100

G. Thickness: 0.20±0.05mm

H. 4000 units (maximum) / T&R

DETAIL2:1
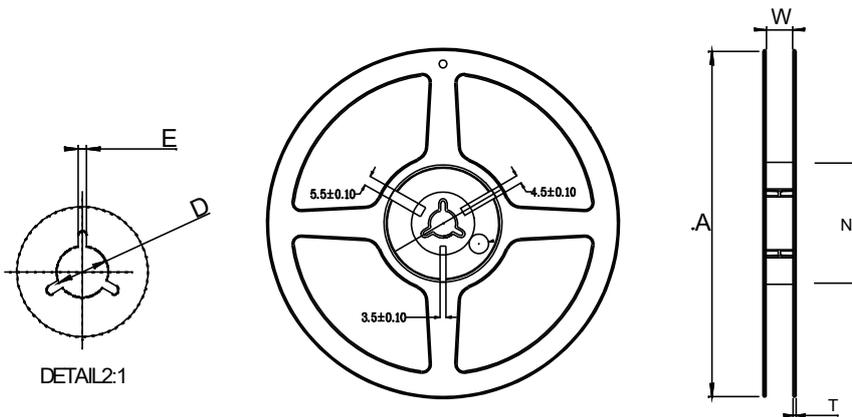
Symbol	Dimensions(mm)
W	9.0±0.4
A	180±0.3
N	60±0.3
T	1.4±0.2
E	3±0.5
D	25±0.8